



GOVERNMENT OF INDIA  
MINISTRY OF SKILL DEVELOPMENT & ENTREPRENEURSHIP  
DIRECTORATE GENERAL OF TRAINING

**COMPETENCY BASED CURRICULUM**

# MECHANIC ELECTRIC VEHICLE

(Duration: Two Years)

**CRAFTSMEN TRAINING SCHEME (CTS)**

**NSQF LEVEL- 5**



**SECTOR – AUTOMOTIVE**



Directorate General of Training

# MECHANICAL MOTOR VEHICLE

(Engineering Trade)

(Designed in 2021)

Version: 1.0

**CRAFTSMEN TRAINING SCHEME (CTS)**

**NSQF LEVEL - 5**

**Developed By**

Ministry of Skill Development and Entrepreneurship

Directorate General of Training

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## 1. COURSE INFORMATION

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During the two-year duration, a candidate is trained on subjects- Professional Skill, Professional Knowledge, Engineering Drawing, Workshop Calculation & Science and Employability Skills related to job role. In addition to this, a candidate is entrusted to make/do project work and Extra Curricular Activities to build up confidence. The practical skills are imparted in simple to complex manner & simultaneously theory subject is taught in the same fashion to apply cognitive knowledge while executing task.

The content broadly covers various systems and sub systems of vehicle. Repair and Maintenance of various components such as Motors, Motor controller, Battery Pack, Battery Management System, Charging System, Regenerative Braking. The broad components covered under Professional Skill subject are as below:

**FIRST YEAR:** In this year, the contents cover from safety aspect related to trade, basic fitting operation viz. assembly and disassembly of major components, their understanding of functions related to operation of EV. It covers various systems and sub-systems such as power train, chassis, body engineering systems, Safety System etc and operates garage equipment. It also covers repair, and maintenance of automobile electrical components and general vehicle systems and sub systems. Troubleshoot of electrical components of vehicle and ascertain repair.

The practical training starts with understanding basic instruments, gauges, components of EV. It also covers various systems and sub systems of vehicle, electrical system, tools, motor calculations, electric transmission and propulsion system along with testing, replacing and diagnosing the components related to EV.

**SECOND YEAR:** In this year, Electric Vehicle components, such as Motor, Motor Controller, Battery Pack, Battery Management System, Charging System, regenerative braking etc. In addition to above comparison of performance of EV and IC engine vehicles is included.

The practical on electric, electronic and EV systems is covered. DC/DC convertor, regenerative braking, HVAC/FATC etc. In addition, EV symbols, switches, control units and communication protocols are covered. Disassemble and assemble various components of EV along with understanding different fasteners and hand tools. And finally, fault finding & breakdown maintenance of related components and systems is done. Then practical's on total repair, testing and diagnosing the systems and related circuits are done. Followed by preventive and breakdown maintenance of associated components.

## 2. TRAINING SYSTEM

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### 2.1 GENERAL

The Directorate General of Training (DGT) under Ministry of Skill Development & Entrepreneurship offers a range of vocational training courses catering to the need of different sectors of economy/ Labour market. The vocational training programmes are delivered under the aegis of Directorate General of Training (DGT). Craftsman Training Scheme (CTS) with variants and Apprenticeship Training Scheme (ATS) are two pioneer schemes of DGT for strengthening vocational training.

Mechanic Electric Vehicle (MEV) Trade under CTS is delivered nationwide through a network of ITIs. The course is of two years duration. It mainly consists of Domain area and Core area. In the Domain area (Trade Theory & Practical) imparts professional skills and knowledge, while Core area (Workshop Calculation and science, Engineering Drawing and Employability Skills) imparts requisite core skill, knowledge and life skills. After passing out of the training programme, the trainee is awarded National Trade Certificate (NTC) by DGT which is recognized worldwide.

#### **Candidates broadly need to demonstrate that they are able to:**

- Read & interpret technical parameters/documentation, plan and organize work processes, identify necessary materials and tools;
- Perform task with due consideration to safety rules, accident prevention regulations and environmental protection stipulations;
- Apply professional knowledge, core skills & employability skills while performing the job and machining work.
- Check the job/components as per drawing for functioning identify and rectify errors in job/components.
- Document the technical parameters related to the task undertaken.

#### **2.2 PROGRESSION PATHWAYS:**

- Can join industry as EV Technician and will progress further as Senior Technician, Supervisor and can rise up to the level of Manager.
- Can become Entrepreneur in the related field.
- Can appear in 10+2 examination through National Institute of Open Schooling (NIOS) for acquiring higher secondary certificate and can go further for General/ Technical education.

- Can take admission in diploma course in notified branches of Engineering by lateral entry.
- Can join Apprenticeship programme in different types of industries leading to National Apprenticeship certificate (NAC).
- Can join Crafts Instructor Training Scheme (CITS) in the trade for becoming instructor in ITIs.
- Can join Advanced Diploma (Vocational) courses under DGT as applicable.

## 2.3 COURSE STRUCTURE:

Table below depicts the distribution of training hours across various course elements during a period of two years:

| S No. | Course Element                        | Notional Training Hours |                      |
|-------|---------------------------------------|-------------------------|----------------------|
|       |                                       | 1 <sup>st</sup> Year    | 2 <sup>nd</sup> Year |
| 1     | Professional Skill (Trade Practical)  | 1000                    | 1000                 |
| 2     | Professional Knowledge (Trade Theory) | 280                     | 360                  |
| 3     | Workshop Calculation & Science        | 80                      | 80                   |
| 4     | Engineering Drawing                   | 80                      | 80                   |
| 5     | Employability Skills                  | 160                     | 80                   |
|       | <b>Total</b>                          | <b>1600</b>             | <b>1600</b>          |

## 2.4 ASSESSMENT & CERTIFICATION

The trainee will be tested for his skill, knowledge and attitude during the period of course through formative assessment and at the end of the training programme through summative assessment as notified by the DGT from time to time.

a) The Continuous Assessment (Internal) during the period of training will be done by **Formative Assessment Method** by testing for assessment criteria listed against learning outcomes. The training institute have to maintain individual *trainee portfolio* as detailed in assessment guideline. The marks of internal assessment will be as per the formative assessment template provided on [www.bharatskills.gov.in](http://www.bharatskills.gov.in)

b) The final assessment will be in the form of summative assessment. The All India Trade Test for awarding NTC will be conducted by controller of examinations, DGT as per the guideline. The pattern and marking structure is being notified by DGT India from time to time. **The learning outcome and assessment criteria will be basis for setting question papers for final assessment.**

The examiner during final examination will also check individual trainee’s profile as detailed in assessment guideline before giving marks for practical examination.

### 2.4.1 PASS REGULATION

For the purposes of determining the overall result, weightage of 100% is applied for six months and one year duration courses and 50% weightage is applied to each examination for two years courses. The minimum pass percent for Trade Practical and Formative assessment is 60% & for all other subjects is 33%. There will be no Grace marks.

### 2.4.2 ASSESSMENT GUIDELINE

Appropriate arrangements should be made to ensure that there will be no artificial barriers to assessment. The nature of special needs should be taken into account while undertaking assessment. Due consideration should be given while assessing for teamwork, avoidance/reduction of scrap/wastage and disposal of scrap/wastage as per procedure, behavioral attitude, sensitivity to environment and regularity in training. The sensitivity towards OSHE and self-learning attitude are to be considered while assessing competency.

Assessment will be evidence based, comprising the following:

- Job carried out in labs/workshop
- Record book/ daily diary
- Answer sheet of assessment
- Viva-voce
- Progress chart
- Attendance and punctuality
- Assignment
- Project work

Evidences and records of internal (Formative) assessments are to be preserved until forthcoming examination for audit and verification by examination body. The following marking pattern to be adopted while assessing:

| Performance Level   | Evidence  |
|---|---|
| (a) Weightage in the range of 60 -75% to be allotted during assessment  |   |
| For performance in this grade, the candidate should produce work which demonstrates attainment of an acceptable standard of | <ul style="list-style-type: none"> <li>• Demonstration of good skill in the use of hand tools, machine tools and workshop equipment.</li> </ul> |

|   |  |
|---|--|
| <p>craftsmanship with occasional guidance, and due regard for safety procedures and practices.</p>  | <ul style="list-style-type: none"> <li>• 60-70% accuracy achieved while undertaking different work with those demanded by the component/job.</li> <li>• A fairly good level of neatness and consistency in the finish.</li> <li>• Occasional support in completing the project/job.</li> </ul>   |
| <p><b>(b) Weightage in the range of 75%-90% to be allotted during assessment</b></p>  |  |
| <p>For this grade, a candidate should produce work which demonstrates attainment of a reasonable standard of craftsmanship, with little guidance, and regard for safety procedures and practices.</p>   | <ul style="list-style-type: none"> <li>• Good skill levels in the use of hand tools, machine tools and workshop equipment.</li> <li>• 70-80% accuracy achieved while undertaking different work with those demanded by the component/job.</li> <li>• A good level of neatness and consistency in the finish.</li> <li>• Little support in completing the project/job.</li> </ul>       |
| <p><b>(c) Weightage in the range of above 90% to be allotted during assessment</b></p>  |  |
| <p>For performance in this grade, the candidate, with minimal or no support in organization and execution and with due regard for safety procedures and practices, has produced work which demonstrates attainment of a high standard of craftsmanship.</p> | <ul style="list-style-type: none"> <li>• High skill levels in the use of hand tools, machine tools and workshop equipment.</li> <li>• Above 80% accuracy achieved while undertaking different work with those demanded by the component/job.</li> <li>• A high level of neatness and consistency in the finish.</li> <li>• Minimal or no support in completing the project.</li> </ul> |



## 3. JOB ROLE

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**Mechanic Electric Vehicle;** repairs overhauls and services motor vehicles to keep them in good running condition. Examines vehicle to ascertain nature and location of defects either by running engine or driving vehicle on road. Dismantles partially or completely defective unit or parts of vehicle such as DC/DC converters, rear axle, front axle, steering assembly, radiator, etc. According to nature of repairs to be done, using hoist, jack, pullers, hand tools and other devices. Replaces or repairs defective parts of gear box, rear axle, steering mechanism, Configures BMS with software application, SoC mapping for charging and discharging, Inspecting & testing a battery after charging, safe storage, handle, and dispose of high voltage battery systems, Diagnose, repair, and test high voltage battery systems. Diagnose, repair, and testing of EV battery controls etc. and sets them right ensuring correct alignment, clearance, meshing of gears, specified movements and operations. Relines and builds brakes, sets wheel alignment, adjust, steering, clutch, hand brakes etc. fits new or repaired accessories and body parts, makes electrical connection, and performs other tasks to effect repairs. Lubricates, joints, tightens loose parts, tests performance of vehicle by driving on road and makes necessary adjustments to attain desired standard. May assemble complete vehicle from finished components.

**Maintenance Technician-Service Workshop;** maintains and manages tools and equipment used in the workshop.

**AC Specialist** is responsible for installing, servicing and repairing an air conditioning system of a vehicle. The individual also performs routine maintenance of the various components associated with the air-conditioning system of the vehicle.

**Fitter Automobile;** attends to minor repairs to motor vehicles under guidance of Mechanic Automobile. Receives instructions from Mechanic, Automobile about tasks to attend. Jacks up vehicle to required height for repair in convenient position where necessary. Removes nuts and bolts to dismantle parts such as water pump assembly, fuel pumps assembly, distributor, generator, steering, brakes, transmission and suspension systems, etc. Decarbonizes battery under guidance of mechanic. Tightens loose parts, lubricates joints, does minor repairs, replacements and adjustments and performs simple fitting operations such as filing, chipping, grinding etc. May work in workshops or garage. May drive vehicle on road. May be designated as Service Mechanic if engaged in cleaning, polishing, oiling and greasing vehicles and do minor routine adjustments as included in servicing.

**Auto Service Technician - Mechanic** is responsible for the repair and routine servicing and maintenance (including electrical and mechanical aggregates) of vehicles.

**Reference NCO-2015:**

- a) 7231.0100 – Mechanic, Automobile
- b) 7231.0101 – Maintenance Technician – Service Workshop
- c) 7231.0102 – AC Specialist
- d) 7231.0400 – Fitter Automobile
- e) 7231.0107 – Auto Service Technician – Mechanic

## 4. GENERAL INFORMATION

|   |  |
|---|--|
| <b>Name of the Trade</b>                  | <b>Mechanic Electric Vehicle</b>   |
| <b>Trade Code</b>                         | DGT/2026   |
| <b>NCO - 2015</b>                         | 7231.0100, 7231.0101, 7231.0102, 7231.0400, 7231.0107,   |
| <b>NSQF Level</b>                         | Level – 5  |
| <b>Duration of Craftsmen Training</b>     | Two years (3200 Hours)   |
| <b>Entry Qualification</b>                | Class X Pass plus simultaneously enrolled for class XII through NIOS <b>or</b> Class XII pass <b>or</b> ITI plus class X   |
| <b>Minimum Age</b>                        | 14 years as on first day of academic session.  |
| <b>Eligibility for PwD</b>                | LD, CP, LC, DW, AA, BLIND, LV, DEAF, HH, AUTISM, ID, SLD   |
| <b>Unit Strength (No. Of Students)</b>    | 24 (There is no separate provision of supernumerary seats)   |
| <b>Space Norms</b>                        | 192 Sq. m  |
| <b>Power Norms</b>                        | 5 KW   |
| <b>Instructors Qualification for</b>      |  |
| <b>1. Mechanic Electric Vehicle Trade</b> | <p>B.Voc/ Degree in Mechanical Engineering from AICTE/UGC recognized Engineering College/ university with one-year experience in the relevant field.</p> <p style="text-align: center;"><b>OR</b></p> <p>03 years Diploma in Mechanical Engineering from AICTE recognized board of technical education or relevant Advanced Diploma (Vocational) from DGT with two years' experience in the relevant field.</p> <p style="text-align: center;"><b>OR</b></p> <p>NTC/NAC passed in the trade of “Mechanic Electric Vehicle” with three years' experience in the relevant field.</p> <p><b>Essential Qualification:</b><br/>Relevant National Craft Instructor Certificate (NCIC) in any of the variants under DGT. <b>Must Possess valid LMV driving License.</b></p> <p><b>NOTE: - Out of two Instructors required for the unit of 2(1+1), one</b></p> |

|   |  |
|---|--|
|   | <p><i>must have Degree/Diploma and other must have NTC/NAC qualifications. However, both of them must possess NCIC in any of its variants.</i></p>   |
| <p><b>2. Workshop Calculation &amp; Science</b></p> | <p>B.Voc/Degree in Engineering from AICTE/UGC recognized Engineering College/ university with one-year experience in the relevant field.</p> <p style="text-align: center;"><b>OR</b></p> <p>03 years Diploma in Engineering from AICTE recognized board of technical education or relevant Advanced Diploma (Vocational) from DGT with two years' experience in the relevant field.</p> <p style="text-align: center;"><b>OR</b></p> <p>NTC/ NAC in any one of the engineering trades with three years' experience.</p> <p><b><u>Essential Qualification:</u></b><br/> National Craft Instructor Certificate (NCIC) in relevant trade</p> <p style="text-align: center;"><b>OR</b></p> <p>NCIC in RoDA or any of its variants under DGT</p>   |
| <p><b>3. Engineering Drawing</b></p>                | <p>B.Voc/Degree in Engineering from AICTE/UGC recognized Engineering College/ university with one-year experience in the relevant field.</p> <p style="text-align: center;"><b>OR</b></p> <p>03 years Diploma in Engineering from AICTE recognized board of technical education or relevant Advanced Diploma (Vocational) from DGT with two years' experience in the relevant field.</p> <p style="text-align: center;"><b>OR</b></p> <p>NTC/ NAC in any one of the Mechanical groups (Gr-I) trades categorized under Engg. Drawing'/ D'man Mechanical / D'man Civil' with three years' experience.</p> <p><b><u>Essential Qualification:</u></b><br/> National Craft Instructor Certificate (NCIC) in relevant trade</p> <p style="text-align: center;"><b>OR</b></p> <p>NCIC in RoDA / D'man (Mech /civil) or any of its variants under DGT.</p> |
| <p><b>4. Employability Skill</b></p>                | <p>MBA/ BBA / Any Graduate/ Diploma in any discipline with Two years' experience with short term ToT Course in Employability Skills from DGT institutes.</p> <p>(Must have studied English/ Communication Skills and Basic Computer at 12th / Diploma level and above)</p>   |

|  | <b>OR</b><br>Existing Social Studies Instructors in ITIs with short term ToT Course in Employability Skills from DGT institutes. |                        |                     |                                |                      |                             |
|--|--|------------------------|---------------------|--------------------------------|----------------------|-----------------------------|
| <b>5. Minimum Age for Instructor</b>                               | 21 Years   |                        |                     |                                |                      |                             |
| <b>List of Tools and Equipment</b>                                 | As per Annexure – I  |                        |                     |                                |                      |                             |
| <b>Distribution of training on Hourly basis: (Indicative only)</b> |  |                        |                     |                                |                      |                             |
| <b>Year</b>  | <b>Total Hours/Week</b>  | <b>Trade Practical</b> | <b>Trade Theory</b> | <b>Work shop Cal. &amp;Sc.</b> | <b>Engg. Drawing</b> | <b>Employability Skills</b> |
| 1 <sup>st</sup>  | 40 Hours   | 25 Hours               | 7 Hours             | 2 Hours                        | 2 Hours              | 4 Hours                     |
| 2 <sup>nd</sup>  | 40 Hours   | 25 Hours               | 9 Hours             | 2 Hours                        | 2 Hours              | 2 Hours                     |

## 5. LEARNING OUTCOME

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*Learning outcomes are a reflection of total competencies of a trainee and assessment will be carried out as per the assessment criteria.*

### 5.1 LEARNING OUTCOMES (TRADE SPECIFIC)

#### **FIRST YEAR:**

1. Identify and handle different types of tools and workshop equipment in the Auto workshop following safety precautions.
2. Check, identify and interpret different types of vehicles and their specifications.
3. Identify the electrical circuits and test their parameters by using electrical measuring instruments, and the basic electronic circuits and analyse their circuit functioning.
4. Identify and study of Electric vehicle components and Performance comparison of EV and IC engine vehicles. (Components of Electric Vehicle such as Motor, Motor Controller, Battery Pack, Battery Management System, Charging System etc.)
5. Check the automobile systems and sub-systems such as power train, chassis, transmission system, different suspension systems, tyres & wheels (Functions, tyre marking, Tyre Designs), body engineering systems, Safety System etc. and operate garage equipment.
6. Trace and Test all Electrical, Electronic components & circuits and assemble circuit to ensure functionality of system.
7. Diagnose, repair and perform maintenance of automobile electrical components & general vehicle architecture.
8. Trace, Test and troubleshoot automotive lighting and information systems.
9. Perform checking and troubleshooting of wiring circuits - HV and LV and the electrical components in the electric vehicle.
10. Dismantle, diagnose & rectify the defects in vehicle and assemble the vehicle components to ensure functionality of vehicle.

#### **SECOND YEAR:**

11. Apply the knowledge of power transmission system in electric vehicle, its basic components and functions; electric vehicle motor, its speed control technique and motor controller.
12. Identify and develop Battery Pack Components, monitor and check performance of high voltage rechargeable energy storage system and Battery Management System.
13. Perform battery testing, charging and cycling operations.
14. Test and troubleshoot Accessory and Auxiliary Components - Power Steering, Braking and HVAC Comfort System.

15. Operate and troubleshoot Electric Vehicle Charging Ecosystem.
16. Drive an Electric Vehicle following the safety rules for driving.
17. Diagnose, repair, and testing of EV vehicles and subsystems and EV components.
18. Perform servicing and testing of air conditioning system and electric vehicle accessories.
19. Disassemble and assemble various components of EV using appropriate fasteners and hand tools.
20. Demonstrate regulatory requirements for electric vehicle and new trends in electric vehicle.

## 6. ASSESSMENT CRITERIA

| LEARNING OUTCOME   | ASSESSMENT CRITERIA  |
|--|--|
| <b>FIRST YEAR</b>  |  |
| 1. Identify and handle different types of tools and workshop equipment in the Auto workshop following safety precautions.  | Carry out First aid and Fire safety.   |
|  | Follow safe handling of batteries & equipment and Periodic testing of the same.                                      |
|  | Describe the purpose, use of auto hand tools.  |
|  | Learning Usage of tools & Machinery in this trade.   |
|  | Occupational Safety & Health guidelines.<br>List the safety rules for tools.   |
| 2. Check, identify and interpret different types of vehicles and their specifications.   | Identify various types of vehicles (Classification).   |
|  | Identify the different vehicle specification data and information.   |
| 3. Identify the electrical circuits and test their parameters by using electrical measuring instruments, and the basic electronic circuits and analyse their circuit functioning   | Carry out soldering operation.   |
|  | Carry out testing of components in electric circuits.  |
|  | Carry out Crimping of wires.   |
|  | Carry out diagnosis of various electric circuits.  |
|  | Plan work in compliance with standard safety norms.  |
|  | Identify and test different types of basic electronic components.  |
|  | Plan to construct and test various Logic Gates.  |
| 4. Identify and study of Electric vehicle components and Performance comparison of EV and IC engine vehicles. <i>(Components of Electric Vehicle such as Motor, Motor Controller, Battery Pack, Battery Management System, Charging System etc.)</i> | Interpret Indian Market Data.  |
|  | Identify different types of Electric Vehicle Technology (BEV, HEV, PHEV and FCEV), Architecture of Electric Vehicle. |
|  | Identify main components of electric vehicle and their function<br>Verify component specification sheet.             |
|  | Trace the High Voltage wiring on the vehicle.  |
|  | Compare performance of EV and IC engine vehicles.  |



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|  |   |
| 5. Check the automobile systems and sub-systems such as powertrain, chassis, transmission system, different suspension systems, tyres & wheels (Functions, tyre marking, Tyre Designs), body engineering systems, Safety System etc. and operate garage equipment. | Identify main systems and sub systems of Automobile and specify their function (transmission and driveline systems).  |
|  | Sketch General vehicle Architecture system.   |
|  | Draw typical layouts and Identify nomenclature of auto electrical systems, chassis and Monocoque body, Steering Systems, Suspension system, Brakes, wheels & tyres .  |
|  |   |
| 6. Trace and Test all Electrical, Electronic components & circuits and assemble circuit to ensure functionality of system.   | Explain various terms such as +ve cycle, -ve cycle, Frequency, Time period, RMS, Peak, Instantaneous value. Single phase and Three phase supply.  |
|  | Identify type of electrical cables and their Specifications. Types of wires & cables, standard wire gauge (SWG).  |
|  | Identify Fuses & circuit breakers, Ballast resistor, Stripping wire insulation, cable color codes and sizes.  |
|  |   |
| 7. Diagnose, repair and perform maintenance of automobile electrical components & general vehicle architecture.  | Identify and interpretation of automobile electrical architecture & power supply systems.   |
|  | Ascertain and select tools and materials for the job and make this available for use in a timely manner.  |
|  | Plan work in compliance with standard safety norms.   |
|  | Carryout the diagnostic procedure for the following troubles in the electrical accessories: - No horn, poor horn, continuous horn. - Wiper and washer no operation, continuous operation, Intermittent operation. - Power window no operation. - Power Door lock no operation. - Immobilizer system and keyless entry no operation. - Trouble (Error indication) in Automatic seat belt system. – Trouble (Error indication) in Air bag system. |
|  |   |
| 8. Trace, Test and troubleshoot automotive   | Lighting system and types of Lamps/light bulbs (Halogen, Xenon and LED).  |

|  |   |
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| lighting and information systems.  | Wiring diagram of Headlight, dimmer circuits, Park taillight circuits and Brake light circuits. Reverse lights Temperature monitoring thermostat. |
|  | Trace and troubleshoot the light circuit in EV.   |
|  | Identify different gauges fitted on the dashboard, check for proper functioning and Check & troubleshoot.   |
|  |   |
| 9. Perform checking and troubleshooting of wiring circuits - HV and LV and the electrical components in the electric vehicle.    | Select appropriate electric raw materials as per the requirement.   |
|  | Diagnose and carry out remedial action as per the OEM Manual - Horns, Wiper Motor, Power Windows.   |
|  | Follow personal and shop safety procedures and use appropriate attire and protective equipment.   |
|  | Plan work in compliance with standard safety norms.   |
|  | Operate equipment according to safety protocols and identify tools, tests equipment and service procedures used in the servicing of EV and HEV's. |
|  | Identify components and their locations indicated on the wiring diagram.  |
|  | Diagnose, repair, and test DC/DC converters.  |
|  | Perform diagnosis of Electric Vehicle.  |
|  |   |
| 10. Dismantle, diagnose & rectify the defects in vehicle and assemble the vehicle components to ensure functionality of vehicle. | Demonstrate safe handling of lifting equipment.   |
|  | Ascertain and select tools and materials for the job and make this available for use in a timely manner.  |
|  | Plan work in compliance with standard safety norms.   |
|  | Test the various sensors fitted on the vehicle.   |
|  | Identify the problems in the vehicle.   |
|  | Repair the fault. Replace the faulty components (if necessary).   |
|  | Perform sequencing and identifying parts at the time of dismantle and assemble.   |
|  | Carryout assembly and disassembly of simple automobile system (such as front Mirror).   |
|  |   |
| <b>SECOND YEAR</b>   |   |
| 11. Apply the knowledge of power transmission system   | Identify types of motors.   |
|  | Working Principle of Motor (Study-state, volts, Hertz control,  |

|   |  |
|---|--|
| in electric vehicle, its basic components and functions; electric vehicle motor, its speed control technique and motor controller.                                | electronic control).   |
|   | Speed control technique.   |
|   | Power transmission system in electric vehicle and its basic components and its functions.                |
|   | Motor cooling system and working component.  |
|   | Motor controller working principle and basic components.   |
| 12. Identify and develop Battery Pack Components, monitor and check performance of high voltage rechargeable energy storage system and Battery Management System. | Identify different cell chemistries.   |
|   | Identify different cell geometries.  |
|   | Identification of various sensors installed - Battery Temperature Mapping.                               |
|   | Plan work in compliance with standard safety norms.  |
|   | Perform Verification of cell performance against supplier data sheet                                     |
|   | Perform Interfacing of BMS with Battery Pack configuration of BMS with software application.             |
|   | Carry out Voltage, Current and Temperature Measurement with BMS.   |
|   | Verify SoC mapping for charging and discharging.   |
|   | Perform mapping of battery SoH using data to map Battery SoH.  |
|   | Plan work in compliance with standard safety norms.  |
| 13. Perform battery testing, charging and cycling operations  | Perform safe storage, handle, and dispose of high voltage battery systems.                               |
|   | Diagnose, repair, and test high voltage battery systems.   |
|   | Plan work in compliance with standard safety norms.  |
|   | Perform Replacement of defective Battery Module of 48V Module Systems.                                   |
|   | Diagnose, repair, and testing of EV battery controls.  |
| 14. Test and troubleshoot Accessory and Auxiliary Components - Power Steering, Braking and HVAC Comfort System  | Ascertain and select tools and materials for the job and make this available for use in a timely manner. |
|   | Prepare the job for sawing, filling, bending.  |
|   | Plan work in compliance with standard safety norms.  |
|   | Produce component by observing standard procedure.   |
|   | Check for dimensional accuracy as per standard procedure.  |
|   | Avoid waste, ascertain unused materials and components for   |

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|  | disposal, store these in an environmentally appropriate manner and prepare for disposal.  |
|  | Ensure the workshop cleanliness.  |
|  |   |
| 15. Operate and troubleshoot Electric Vehicle Charging Ecosystem.                  | Identify Type of Charger and Voltage Levels Operate Standard Chargers.                    |
|  | Determine Charging Time and charging inputs under various conditions.                     |
|  | Diagnosis and remedy for Charger not responding, Charger not delivering expected current. |
|  | Plan work in compliance with standard safety norms.                                       |
|  | Ensure the workshop cleanliness.  |
|  |   |
| 16. Drive an Electric Vehicle following the safety rules for driving.              | Carry out Drive by Wire Architecture.   |
|  | Troubleshoot and Repair Accelerator Pedal.  |
|  | Troubleshoot and Repair - Brake not working.  |
|  | Drive an Electric Vehicle.  |
|  | Plan work in compliance with standard safety norms.                                       |
|  |   |
| 17. Diagnose, repair, and testing of EV vehicles and subsystems and EV components. | Diagnose, repair, and test vehicle charging interface/infrastructure.                     |
|  | Diagnose, repair, and test regenerative braking.  |
|  | Diagnose, repair, and test thermal systems management and control.                        |
|  | Diagnose and repair Braking system.   |
|  | Diagnose and repair e-Compressor.   |
|  | Diagnose, repair, and test high voltage electric distribution systems                     |
|  | Diagnose, repair, and test power electronic circuitry for electric drive systems.         |
|  | Check DTCs and erase them as per manufacturer's guidelines.                               |
|  | Carry out test and diagnose EV components.  |
|  | Select appropriate Tools required for testing.  |
|  | Plan work in compliance with standard safety norms.                                       |
|  | Ensure workshop cleanliness.  |
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| 18. Perform servicing and  | Working of Air-conditioning ECU.  |

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| testing of air conditioning system and electric vehicle accessories.                              | Blower speed control and Ventilation systems.   |
|   | Working principal of Horn circuit, wiper circuit, power window.   |
|   | Working of Power door lock circuit and Automatic door lock circuit.                                     |
|   | Working principal of Antitheft system.  |
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| 19. Disassemble and assemble various components of EV using appropriate fasteners and hand tools. | Assembly and disassembly processes from vehicle manual  |
|   | Various screws, nuts and bolts and hands on how to use both power tools and hand tools for disassembly. |
|   | Identify and test power and signal connectors for continuity.   |
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| 20. Demonstrate regulatory requirements for electric vehicle and new trends in electric vehicle.  | Electric vehicle regulations.   |
|   | Electric vehicle recycling and reuse.   |
|   | Government policies for E vehicles.   |
|   | Autonomous vehicle system architecture.   |
|   | Autonomous vehicle LIDAR system.  |
|   | Autonomous vehicle object detection and AI cameras system.  |
|   | Autonomous vehicle ADAS system  |
| Autonomous vehicle collision detection system.  |   |
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## 7. TRADE SYLLABUS

| <b>SYLLABUS - MECHANIC ELECTRIC VEHICLE</b>                                  |  |   |   |
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| <b>FIRST YEAR</b>  |  |   |   |
| <b>Duration</b>  | <b>Reference Learning Outcomes</b>   | <b>Professional Skills (Trade Practical) With Indicative Hours</b>  | <b>Professional Knowledge (Trade Theory)</b>  |
| Professional Skill 50 Hrs.;<br>Professional Knowledge 14 Hrs.;<br>(Week 1-2) | Identify and handle different types of tools and workshop equipment in the Auto workshop following safety precautions. | <ol style="list-style-type: none"> <li>1. Importance of trade training, List of tools &amp; Machinery used in the trade. (05 hrs)</li> <li>2. Safety attitude development of the trainee by educating them to use Personal Protective Equipment (PPE). (05 hrs)</li> <li>3. First Aid Method and basic training. (05 hrs)</li> <li>4. Safe disposal of waste materials like cotton waste, metal chips/burrs etc. (05 hrs)</li> <li>5. Hazard identification and avoidance. (05 hrs)</li> <li>6. Safety signs for Danger, Warning, caution &amp; personal safety message. (05 hrs)</li> <li>7. Preventive measures for electrical accidents &amp; steps to be taken in such accidents. (05 hrs)</li> <li>8. Use of Fire</li> </ol> | <p>All necessary guidance to be provided to the newcomers to become familiar with the working of Industrial Training Institute system including stores procedures. Soft Skills, its importance and Job area after completion of training. Importance of safety and general precautions observed in the in the industry/ shop floor. Introduction of First aid. Operation of electrical mains and electrical safety. Introduction of PPEs. Response to emergencies e.g.; power failure, fire, and system failure. Importance of housekeeping &amp; good shop floor practices. Introduction to 5S concept &amp; its application. Occupational Safety &amp; Health: Health, Safety and</p> |

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|  |  | <p>extinguishers. (07 hrs)</p> <p>9. Practice and understand precautions to be followed while working in fitting jobs. (05 hrs)</p> <p>10. Safe use of tools and equipment used in the trade. (03 hrs)</p>   | <p>Environment guidelines, legislations &amp; regulations as applicable.</p> <p>Basic understanding on Hot work, confined space work and material handling equipment.</p>   |
| <p>Professional Skill 50 Hrs.;</p> <p>Professional Knowledge 14 Hrs.</p> <p>(Week 3-4)</p> | <p>Check, identify and interpret different types of vehicles and their specifications.</p> | <p>11. Demonstrate the Comparison among commercial and passenger vehicle such as decision making in finding the driving wheels in both cases. (05 hrs)</p> <p>12. Demonstration and Classification of vehicles based on various categories such as Body Type, Load, Fuel used, Power source used, no. of wheels, transmission used, Placement &amp; position of engine, transmission &amp; Steering system, no. of axles, braking system used, differential &amp; final reduction etc. (10 hrs)</p> <p>13. Demonstration on identifying the car body styles and the reason behind. (15 hrs)</p> <p>14. Demonstration of vehicle specification. Identification of vehicle information Number. (10</p> | <p>Study of automobiles, History of Automobile, Evolution and growth of the Industry, Key Automobile Companies and their Products.</p> <p>Brief description of components and their locations.</p> <p>Study the Classification of Automobiles based on various aspects and determining the reason (Commercial, Passenger), Product Segments (Criteria for Vehicle Types, Variants and Versions, Markets: India, EU and US).</p> <p>Introduction and uses of Vehicle hoists – brief introduction Two post and four post hoist, Engine hoists, mechanical Jacks, Hydraulic jacks, Stands etc.</p> |

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|   |  | hrs)<br>15. Study two different vehicles and prepare a report to show differences between these two vehicles. (10 hrs)   |  |
| Professional Skill 75 Hrs;<br><br>Professional Knowledge 21 Hrs<br><br>(Week 5-7) | Identify the electrical circuits and test their parameters by using electrical measuring instruments, and the basic electronic circuits and analyse their circuit functioning. | 16. Practice in joining wires using soldering Iron, Construction of Simple electrical circuits, Crimping of connectors. (10 hrs)<br>17. Measuring of current, voltage and resistance using digital multimeter, practice. (10 hrs)<br>18. Continuity test for fuses, jumper wires, fusible links, circuit breakers. (05 hrs)<br>19. Identify and Diagnose series, parallel, series-parallel circuits using Ohm's law, Check electrical (05 hrs)<br>20. Prepare circuit with a test lamp, perform voltage drop test in circuits using multimeter. (05 hrs)<br>21. Measure current flow using multimeter /ammeter, use of service manual wiring diagram for troubleshooting. (10 hrs)<br>22. Testing of relay and | Basic electricity: Electricity principles, Ground connections, Ohm's law, Voltage, Current, Resistance, Power, Energy. Voltmeter, ammeter, Ohmmeter Multimeter, Conductors & insulators, Wires, Shielding, Length vs. resistance, Resistor ratings. Capacitors and Coils<br><br>Fuses & circuit breakers, Ballast resistor, Stripping wire insulation, cable colour codes and sizes, Resistors in Series circuits, Parallel circuits and Series-parallel circuits, Electrostatic effects, Capacitors and its applications, Capacitors in series and parallel Cells in series and parallel<br><br>Magnetic effects, Heating effects, Thermo-electric energy, Thermistors, Thermo couples, Electrochemical energy, Photovoltaic energy, Piezoelectric energy, Electromagnetic induction, |



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|  |  | <p>solenoids and its circuit. (05 hrs)</p> <p>23. Identify and test power and signal connectors for continuity. (03 hrs)</p> <p>24. Identify and test different type of Diodes. (04 hrs)</p> <p>25. NPN &amp; PNP Transistors for its functionality. (03 hrs)</p> <p>26. Difference between MOSFET and IGBT. (03 hrs)</p> <p>27. Construct and test simple logic circuits OR, AND &amp; NOT and Logic gates using switches. (04 hrs)</p> <p>28. Construct circuit to read temperature and pressure sensor. (04 hrs)</p> <p>29. Construct PWM generator. (04 hrs)</p> | <p>Relays, Solenoids, Primary &amp; Secondary windings, Transformers, stator and rotor coils.</p> <p>Basic electronics: Electrical and Electronic Components: -</p> <p>Switches Description of Normally open, Normally closed, single pole single throw switch (SPST), ganged, and mercury switches used in Automobile circuit.</p> <p>Description of Relay, ISO Relays, Solenoids, Buzzers.</p> <p>Resistors- Description of different type of resistors and their colourcodes. - Fixed, stepped, and variable resistors Rheostat, Potentiometer. Description of Diodes, Diode identification and ratings, zener diodes, Avalanche diodes, Light emitting diodes, photo diodes and clamping diodes.</p> <p>Transistors- Description of NPN, PNP, field-effect, transistor (FET), IGBT, phototransistors.</p> <p>Description of Integrated circuits. Circuit protection Devices-Description of fuses, different type of fuses- glass or ceramic,</p> |
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|   |  |  | blade and bullet or cartridge fuses. Fusible links, maxi fuses, circuit breaker, Positive Temperature coefficient (PTC) resistor device Logic gates-OR, AND & NOT and Logic gates using switches. Input and Output Interfacing. PWM Generation.   |
| Professional Skill 250 Hrs.;<br><br>Professional Knowledge 70 Hrs.<br><br>(Week 8-17) | Identify and study of Electric vehicle components and Performance comparison of EV and IC engine vehicles.<br><br><i>(Components of Electric Vehicle such as Motor, Motor Controller, Battery Pack, Battery Management System, Charging System etc.)</i> | <p>30. Identify and test different types of diodes. (05 hrs)</p> <p>31. Practice using digital meters such as power analyzer AC DC clamp meters, Lux meters. (04 hrs)</p> <p>32. Test and identify different types of transistors. (06 hrs)</p> <p>33. Study report on current adoption status of BEV, HEV, PHEV, FCEV type vehicles. (05 hrs)</p> <p>34. Identify and study performance of Electric vehicles, in comparison to IC engine vehicles. (05 hrs)</p> <p>35. Identification and study of basic components of EV (05 hrs)</p> <p>36. Identify various gauges/instrument on dashboard of an electric vehicle and identify</p> | <p>Introduction to Electric Vehicle Technology, EV Terminology Comparison of Electric Vehicle with IC engine vehicle based on emissions, range, fuel type. Types of electric vehicle, BEV, HEV, PHEV and FCEV.</p> <p>Architecture of Electric Vehicle, working principle of fully electric vehicle, Major component, performance parameter, Basics of Motors, Selection, sizing and characteristic of Motor, calculation for motor effort, electric transmission.</p> <p>Principle, working and operation of propulsion system, DC Motor - Drives Armature Voltage, chopper circuit, step up, Step down chopper, control strategy,</p> |

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|  |  | <p>differences in instrumentation panel with IC engine vehicle. (10 hrs)</p> <p>37. Basic motor power calculation. (05 hrs)</p> <p>38. Selection, sizing and characteristic of motor. (05 hrs)</p> <p>39. Study and hands on of electric transmission. (05 hrs)</p> <p>40. Identification of components specific to EV and how they are in comparison to IC engine-based vehicle. (05 hrs)</p> <p>41. Calculation of motor effort. (05 hrs)</p> <p>42. Check the proper voltage, various practical work related to chopper circuit. (05 hrs)</p> <p>43. Testing of amplifier, output torque, efficiency testing at different condition. (10 hrs)</p> <p>44. Practice and hands on Bearing replacement, greasing, replacing the copper windings on stator. (10 hrs)</p> <p>45. Practice on Identifying Proximity sensor, Parking sensor, crash sensor, Rain and Light Sensor. (10 hrs)</p> <p>46. Remove and install</p> | <p>chopper amplifier.</p> <p>Brushless DC Motor – principle working, features, speed control system of brushless DC motor, efficiency, calculation.</p> <p>Air-conditioning ECU, Blower speed control, Ventilation systems. Accessories: Horn circuit, wiper circuit, power window components and circuit</p> <p>Power door lock circuit, automatic door lock circuit. Antitheft system, immobilizer.</p> <p>Air-conditioning ECU, Blower speed control, Ventilation systems. ECU Communications- Communication between different ECUs. LIN Bus, MOST Bus, CAN Bus.</p> <p>Automatic Transmissions - Torque converters, Torque converter principles, drive plate, Converter operation, Torque multiplication, Fluid flow, Heat exchanger, Lock-up converters, clutches.</p> <p>Planetary gearing<br/>Electronic control transmission, Continuously variable</p> |
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|  |  | <p>power door lock and tracing the circuit. (10 hrs)</p> <p>47. Identification of Air conditioning components. (10 hrs)</p> <p>48. Hands on adjustment of A/C inside the cabin. (10 hrs)</p> <p>49. Do the preventive maintenance of FATC/HVAC machine (05 hrs)</p> <p>50. Demonstrate working of grinding machine. (05 hrs)</p> <p>51. Automatic transmission Identification of Automatic transmission components and related sensors. (10 hrs)</p> <p>52. Perform RCA and tracing of wiring circuit in auto transmission. (10 hrs)</p> <p>53. Perform Electronic Power Steering Identification of EPS components and related sensors. (10 hrs)</p> <p>54. Hands-on for RCA and Tracing wiring circuit in EPS. (10 hrs)</p> <p>55. Practice on Recognition of EV symbols. (10 hrs)</p> <p>56. Tracing wiring circuit of parking sensor, co-passenger sensor and seat belt. (10 hrs)</p> | <p>transmission(C.V.T.)- Description of Electric power assisted steering, Basic electric power steering operation.</p> |
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|   |  | <p>57. Check the accuracy of grinding machine after assembly. (10 hrs)</p> <p>58. Tracing wiring circuit of parking sensor, co-passenger sensor and seat belt. (10 hrs)</p> <p>59. Practice of safety precautions and procedures to be observed while working with EV Kit and related tools. (10 hrs)</p> <p>60. Study the Gear Box and explain the function of Gear Box &amp; calculate gear ratio of it. (10 hrs)</p> <p>61. Form internal threads with taps to standard size (10 hrs)</p> |  |
| <p>Professional Skill 150 Hrs.;</p> <p>Professional Knowledge 42 Hrs.</p> <p>(Week 18-23)</p> | <p>Check the automobile systems and sub-systems such as powertrain, chassis, transmission system, different suspension systems, tyres &amp; wheels (Functions, tyre marking, tyre Designs), body engineering systems, safety system etc. and operate garage equipment.</p> | <p>62. Demonstration on Identification of Various Automobile systems and subsystems. (12 hrs)</p> <p>63. Comparative analysis on body over chassis &amp; Monocoque body. (09 hrs)</p> <p>64. Practical to identify the External and Internal Body Components and their Functions. (09 hrs)</p> <p>65. Draw suitable sketches to show functions of various components. (10 hrs)</p> <p>66. Demonstration on Identification of</p>   | <p>Functional Introduction to various automotive systems and sub systems.</p> <p>Power Train: Introduction to engines and its types, transmission and driveline systems.</p> <p>Chassis System: Chassis and Monocoque body, Steering Systems, Suspension System (Its functions &amp; different components, different types like Double Wishbone, trailing twist axle suspension, Macpherson Strut suspension, etc), Brakes</p> |

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|  |  | <p>powertrain &amp; its type. (10 hrs)</p> <p>67. Demonstration on Identification of transmission &amp; driveline components. (14 hrs)</p> <p>68. Demonstration on Identification of Steering systems. (10 hrs)</p> <p>69. Demonstration on Identification of suspension systems. (14 hrs)</p> <p>70. Demonstration on Identification of disc and drum brakes, warning &amp; safety devices. (12 hrs)</p> <p>71. Practice to measure a wheelbase of a vehicle with measuring tape. (10 hrs)</p> <p>72. Practice to remove wheel lug nuts with use of an air impact wrench. (10 hrs)</p> <p>73. Practice on General workshop tools &amp; power tools. (10 hrs)</p> <p>74. Practice to check the air pressure inside the vehicle tires is maintained at the recommended setting. (10 hrs)</p> <p>75. Practice on loosening and tightening of various screws, nuts and bolts using tools. (10 hrs)</p> | <p>etc.</p> <p>Functions of Tyres and Wheels, Introduction to JATMA/ ATMA/ ETRTO standards, Tyres and Wheels markings. Tyre selection considerations for automobile, Tyre Designs- Diagonal vs Radial Ply, Tubed vs Tubeless, Wheel Alignment.</p> <p>Body Engineering: Styling, Exterior, Interior, trims etc.</p> <p>Vehicle Integration: DMU, Ergonomics, Layout and Packaging studies.</p> <p>Marking scheme, Marking material-chalk, Prussian blue. Cleaning tools- Scraper, wire brush, Emery paper,</p> <p>Description, care and use of Surface plates, steel rule, measuring tape, try square vacuum gauge, tire pressure gauge.</p> <p>Details of various types of marking and cutting tools- punch, scribe, hammer and mallets, hack saw frame and blade, chisels Threads- thread categorization- types of threads- types of screwed joints- types of nuts- property classes of bolts- screw locking arrangements- types and</p> |
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|  |   |  | description of screwing tools.   |
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| Professional Skill 100<br>Hrs.;<br><br>Professional Knowledge<br>28 Hrs.<br><br>(Week 24-27) | Trace and Test all Electrical, Electronic components & circuits and assemble circuit to ensure functionality of system. | 76. Identify the Phase, Neutral and Earth on power socket, use a tester to monitor AC power. (09 hrs)<br>77. Construct a test lamp and use it to check the health of mains. (09 hrs)<br>78. Measure the voltage between phase and ground and rectify earthing. (05 hrs)<br>79. Identify and test different AC mains cables. (05 hrs)<br>80. Prepare terminations, skin the electrical wires /cables using wire stripper and cutter. (08 hrs)<br>81. Measure the gauge of the wire using SWG and outside micrometer. (09 hrs)<br>82. Refer table and find current carrying capacity of wires. (05hrs)<br>83. Crimp the lugs to wire end. (05 hrs)<br>84. Measure AC and DC voltages using multi meter (10 hrs)<br>85. Practice in joining wires using soldering Iron, Construction of simple electrical circuits, | Basics of AC & DC. Various terms such as +ve cycle, -ve cycle, Frequency, Time period, RMS, Peak, Instantaneous value. Single phase and Three phase supply. Terms like Line and Phase voltage/ currents. Insulators, conductors and semiconductor properties. Different type of electrical cables and their Specifications. Types of wires & cables, standard wire gauge (SWG). Classification of cables according to gauge (core size), number of conductors, material, insulation strength, flexibility etc. Basics of electricity, Electricity principles, Ground connections, Ohm's law, Voltage, Current, Resistance, Power, Energy. Voltmeter, ammeter, Ohmmeter, Multimeter, Conductors & insulators, Wires, Shielding, Length vs. resistance, Resistor ratings. Fuses & circuit breakers, Ballast resistor, Stripping wire insulation, cable color codes and sizes, Resistors in |

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|   |   | <p>measuring of current, voltage and resistance using digital multimeter, practice continuity test for fuses, jumper wires, fusible links, and circuit breakers (16 hrs)</p> <p>86. Diagnose series, parallel, series-parallel circuits using Ohm’s law, check electrical circuit with a test lamp, perform voltage drop test in circuits using multimeter, measure current flow using multimeter /ammeter, use of service manual wiring diagram for troubleshooting. (19 hrs)</p> | <p>Series circuits, Parallel circuits and Series-parallel circuits, Electrostatic effects, Capacitors and its applications, Capacitors in series and parallel.</p>  |
| <p>Professional Skill 125 Hrs.;</p> <p>Professional Knowledge 35 Hrs.</p> <p>(Week 28-32)</p> | <p>Diagnose, repair and perform maintenance of automobile electrical components &amp; general vehicle architecture.</p> | <p>87. Carry out study about new types of battery and suggest improvements to the main limiting factors to batteries., battery fault, battery testing. (18 hrs)</p> <p>88. Familiarization of electrical and electronics components on vehicle (14 hrs)</p> <p>89. Hands on removing and fitting basic mechanical, electrical and trim components. (18 hrs)</p> <p>90. Instrumentation and signaling system Gauges &amp; Meters: Mandatory &amp;</p>                               | <p>Introduction to automobile electrical architecture &amp; power supply systems, Nomenclature of auto electrical systems, Typical layouts. General vehicle Architecture System Understand basic circuit diagrams and symbols Instrument Cluster: Different types, Tell-Tales. Electrical Distribution System: Wire, Fuse, Relay etc. selection process, Voltage, Drop Analysis, Grounding and Splicing Strategy Wiring Harness Design: Harness Topology.</p> |



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|  |  | <p>additional gauges, Engine/ Motor temperature gauge, Charging gauge, Speedometer, Tachometer diagnostics (15 hrs)</p> <p>91. Perform fault diagnosis on electrical wiring harness. (20 hrs)</p> <p>92. Familiarization and Types &amp; Classification of Switches, Steering lock cum ignition switch. (15 hrs)</p> <p>93. Combi Switch, Fascia switches, Headlamp levelling switch, mirror adjustment switches, Front &amp; Rear fog lamp switches. (27 hrs)</p> <p>94. Hazard switch, Window winding switch, Heated rear window switch, HVAC Control panel switches, Steering wheel switches. (11 hrs)</p> <p>95. Remove and install power door lock and tracing the circuit. (12 hrs)</p> | <p>Familiarization and Types &amp; Classification of Switches. Diagnostics, fault finding and Root cause analysis for electrical system.</p>  |
| <p>Professional Skill 50 Hrs.;</p> <p>Professional Knowledge 14 Hrs.</p> | <p>Trace, test and troubleshoot automotive lighting and information systems.</p> | <p>96. Trace the light circuit - test bulbs, align head lamps, Aiming headlights. (07 hrs)</p> <p>97. Changing a headlight bulb, checking of a head light switch and to</p>   | <p>Lighting system, Lamps/ light bulbs (Halogen, Xenon and LED), Lamp/light bulb information, LED lighting. Headlight &amp; dimmer circuits, Park &amp; taillight circuits, Brake light circuits,</p> |

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| <p>(Week 33-34)</p>  |   | <p>replace if faulty. (08 hrs)</p> <p>98. Trace the wiring circuit of lighting system. (10 hrs)</p> <p>99. Remove and install wiper motors and wiper switches. (07 hrs)</p> <p>100. Hands-on and practice to Identify different location of various ECUs in vehicle. Identify antitheft system. (15 hrs)</p> <p>101. Remove and install new horn. (03 hrs)</p>  | <p>turn signal circuit, Cornering lights, Fog lights circuit, interior lights courtesy, reading and instrument panel lights, Smart lighting, Reverse lights Temperature monitoring thermostat Basic terms such as electric charges, Potential difference, Voltage, Current, Resistance.</p>   |
| <p>Professional Skill 50 Hrs.;</p> <p>Professional Knowledge 14 Hrs.</p> <p>(Week 35-36)</p> | <p>Perform checking and troubleshooting of wiring circuits - HV and LV and the electrical components in the electric vehicle.</p> | <p>102. Identify Wire Gauge required based on Current Capacity. (04 hrs)</p> <p>103. Select Fuse for circuit protection. (04 hrs)</p> <p>104. Diagnose and carry out remedial action as per the OEM Manual - Horns, Wiper Motor, Power Windows. (04 hrs)</p> <p>105. Discuss and demonstrate personal and shop safety procedures and use appropriate attire and protective equipment. (05 hrs)</p> <p>106. Operate equipment according to safety protocols and identify tools, tests equipment and service procedures</p> | <p>Wiring and circuit diagrams Automotive Wiring-difference between primary wiring and secondary wiring. Comparison between solid and stranded primary wire.</p> <p>Description of wire size-Metric and American wire gauge (AWG), Importance of ground straps used in automotive wiring.</p> <p>Description of different type of terminals and connectors Molded, multiple-wire hard shell, bulkhead, weather-pack, metri-pack, heat-shrink covered butt connectors.</p> <p>Importance of printed circuit boards, wiring</p> |

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|  |  | <p>used in the servicing of EV and HEV's. (05 hrs)</p> <p>107. Practice to identify components and their locations indicated on the wiring diagram. (04 hrs)</p> <p>108. Practice to identify the power source, ground connection, and controls for electrical circuits using a wiring diagram. (04 hrs)</p> <p>109. Explain vehicle safety systems' including disconnects; interlock loops etc. (04 hrs)</p> <p>110. Identification of Wire Thickness using wire Gauge, Stripping &amp; Crimping of wire. (04 hrs)</p> <p>111. Diagnose, repair, and test DC/DC converters. (04 hrs)</p> <p>112. Check Inverter Assembly. (04 hrs)</p> <p>113. Use Scan Tool. (04 hrs)</p> | <p>harnesses, wiring diagrams and color codes and circuit numbering.</p> <p>Study of common electrical and electronic symbols used in wiring diagrams</p> <p>Accessories: Horn circuit, wiper circuit, power window components and circuit. Power door lock circuit, automatic door lock circuit, remote keyless entry system circuit, antitheft system, immobilizer system.</p> <p>Navigation system, Car infotainment system, car videos.</p> <p>Description and function of Airbags, Seatbelt, Vehicle safety systems, Crash sensors, Seat belt pretensioners, Tire pressure monitoring systems, Integrated communications, Proximity sensors, Reflective displays, Global positioning satellites, Triangulation/ trilateration, Telematics.</p> <p>Application of Automotive bus system- currently used in cars:</p> <p>CAN (Control Area Network), LIN (Local</p> |
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|  |  |   | Interconnect Network), FlexRay™ and MOST (Media Oriented Systems Transport)., Importance of E/E Architecture. High Voltage Elements - PDU, Voltage Converters, Switching Devices, HV - Diagnostics and Troubleshooting, HV Cabling - Repair, Safety Certification, HVIL, Isolation Testing Power Electronics - Inverter and Voltage Converters, Introduction to Scan Tool and reading vehicle diagnostics.  |
| Professional Skill 100 Hrs.;<br><br>Professional Knowledge 28 Hrs.<br><br>(Week 37-40) | Dismantle, diagnose & rectify the defects in vehicle and assemble the vehicle components to ensure functionality of vehicle. | <p>114. Hand on assemble and disassembly of several vehicle components as per vehicle manual. (20 hrs)</p> <p>115. Study of various screws, nuts and bolts and hands on how to use both power tools and hand tools for disassembly. (10 hrs)</p> <p>116. Check measuring of voltage drop. (05 hrs)</p> <p>117. Identify and interpret electrical system concern. (15 hrs)</p> <p>118. Perform measuring of circuit voltage, ampere and resistance. (05 hrs)</p> <p>119. Practice on testing fuses</p> | <p>Understanding Assembly and disassembly processes from vehicle manual.</p> <p>Thread categorization- types of threads- types of screwed joints- types of nuts- property classes of bolts- screw locking arrangements- types and description of screwing tools.</p> <p>General principles of electrical engineering- structure of atoms- voltage- current- fuses- electrical conduction- current direction- types of current- voltage drop- resistance- PTC and NTC resistors-</p> |

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|  |  | <p>and relays. (15 hrs)</p> <p>120. Practice on Brazing wires. (10 hrs)</p> <p>121. Practical on soldering wires. (10 hrs)</p> <p>122. Check, Perform practical, identify and test power and signal connectors for continuity. (10 hrs)</p> | <p>types of resistors- ohm's law- resistor circuits- electro magnetism- electromagnetic induction solenoids - description of multimeter- function and types of relays- semiconductors.</p> |
| <p><b>Project Work/ Industrial Visit: -</b></p> <p><b>Broad Area:</b></p> <ul style="list-style-type: none"> <li>a) Assembly and disassembly of major chassis system.</li> <li>b) Fault finding in wiring harness.</li> <li>c) Calculation of powertrain.</li> </ul> |  |   |  |

| <b>SYLLABUS FOR MECHANIC ELECTRIC VEHICLE TRADE</b>                                 |   |   |   |
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| <b>SECOND YEAR</b>  |   |   |   |
| <b>Duration</b>   | <b>Reference Learning Outcome</b>   | <b>Professional Skills (Trade Practical) With Indicative Hours</b>  | <b>Professional Knowledge (Trade Theory)</b>  |
| Professional Skill 50 Hrs.;<br><br>Professional Knowledge 18 Hrs.<br><br>(Week 1–2) | Apply the knowledge of power transmission system in electric vehicle, its basic components and functions; electric vehicle motor, its speed control technique and motor controller. | 123. Study Motor Controller working. Remove and install rotor from stator and diagnose motor rotor position sensor. (25 hrs)                          | Induction motor - drive, working principle, Study-state, volts, Hertz control, electronic control, electric Motor to wheel transmission system components & its working principles, speed control technique, Voltage inverter, Switched Reluctance motor – working Principle, Different component, control system, motor circuit. Advantages and disadvantages of various motors. |
|   |   | 124. Diagnose drive/traction motor-generator assembly for improper operation (such as an inoperative condition, noise, shudder, overheating. (25 hrs) | Motor controller working principle and basic components. Motor cooling system and working component, Theoretical torque calculation, reason for heating, noise and failure of motor.  |
| Professional Skill 50 Hrs.;   | Identify and develop Battery Pack Components,   | 125. Develop Battery Pack with Series Parallel Configuration. (05 hrs)<br>126. Identify different cell  | Cells - Cell Types Lead Acid/Liion/NiMH, NiCad etc., Chemsitries and Geometries, Cell Selection   |

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| Professional Knowledge<br>18 Hrs.<br>(Week 3-4) | monitor and check performance of high voltage rechargeable energy storage system and Battery Management System. | chemistries. (05 hrs)<br>127. Identify different cell geometries. (05 hrs)<br>128. Identification of various sensors installed - Battery Temperature Mapping. (05 hrs)<br>129. Verify cell performance against supplier data sheet. (05 hrs)  | and sizing, Handling Cells, Understanding Cell Charging and Discharging Curves, Understand Temperature impact on cell, Internal resistance, Cell Construction and Manufacturing, Life cycle of various types of batteries Battery Module and Pack Development - Battery Pack Configuration, Pack and Module Construction, Configurations, Types and Energy Concepts, Voltage, and Temperature Measurement, Current Measurement, Thermal Management, Pack Sealing Sensors used in BMS Battery capacity and rating Battery charging and discharging calculation. |
|   |   | 130. Conduct Voltage, Current and Temperature Measurement with BMS. (06 hrs)<br>131. Configuration of BMS with software application. (06 hrs)<br>132. Balance cells with external circuits. (06 hrs)<br>133. Verify SoC mapping for charging and discharging Use Data to map Battery SoH. | Battery Management System (BMS)/Energy Management System (EMS) - Need of BMS, Voltage, Current and Temperature Monitoring, Cell Balancing - Types, Active, Passive, SoC Determination, SoC Algorithms, Battery cooling System.   |
| Professional                                    | Perform battery   | 134. Connecting battery to a  | Understanding charge and   |

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| <p>Skill 75 Hrs.;</p> <p>Professional Knowledge 27 Hrs.</p> <p>(Week 5-7)</p>                | <p>testing, charging and cycling operations.</p>   | <p>charger for battery charging, Inspecting &amp; testing a battery after charging. (08 hrs)</p> <p>135. Perform safe storage, handle, and dispose of high voltage battery systems. (08 hrs)</p> <p>136. Replace defective Battery Module of 48V Module Systems. (05 hrs)</p> <p>137. Check battery assembly sensors for proper functioning. (04 hrs)</p> | <p>discharge cycles, Understanding State of Charge and State of Health, Battery Life, Cycles of Operation, SoH, Concept of State of Energy (SoE) and State of Power (SoP) Battery handling at swapping Stations.</p>  |
|  |  | <p>138. Diagnose, repair, and test high voltage battery systems. (10 hrs)</p> <p>139. Diagnose, repair, and testing of EV battery controls. (10 hrs)</p> <p>140. Measure and Diagnose the cause(s) of excessive Key-off battery drain (parasitic draw) and do corrective action. (30 hrs)</p>   | <p>Using second life batteries - selection, redeployment, refurbishment Battery Disposal, Storing Batteries.</p>  |
| <p>Professional Skill 125 Hrs.;</p> <p>Professional Knowledge 45 Hrs.</p> <p>(Week 8-12)</p> | <p>Test and troubleshoot Accessory and Auxiliary Components - Power Steering, Braking and HVAC Comfort System.</p> | <p>141. Check Cooling Requirement for EV Components. (10 hrs)</p> <p>142. Check battery cooling fan for proper functioning. (10 hrs)</p> <p>143. Check cooling system optimal performance for Inverter assembly. (10 hrs)</p> <p>144. Inspection of power steering control module</p>   | <p>EV Thermal Management - Cooling of Battery Pack, Motor and Inverter, Active and Passive Cooling, Fluid Based Cooling, Ethylene Glycol, Forced Air Cooling, Cabin Air Based Cooling Description of Electric power assisted steering, Basic electric power steering operation.</p> |



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|  |  | <p>circuit. (10 hrs)</p> <p>145. Checking &amp; adjusting power steering fluid, Pressure testing a power steering system, Flushing a power steering system. (10 hrs)</p>  |  |
|  |  | <p>146. Identification of various sensors installed. (09 hrs)</p> <p>147. Trouble shooting and remedy for steering wheel feels heavy at low speed, poor recovery from turns, Vehicle pulls to one side during straight driving. (09 hrs)</p> <p>148. Identify and locate the components of Car AC system in a given vehicle. (07 hrs)</p>   | <p>Electronic adjustable-rate shock absorbers, Electric brakes, Electro hydraulic braking (EHB), ABS brake system, Antilock braking system operation, Principles of ABS braking, ABS master cylinder, Hydraulic control unit, Wheel speed sensors, ABS with Electronic Brake force Distribution (EBD) control unit.</p>  |
|  |  | <p>149. Check a heating system, Compressor rotation test, air Gap check, Refrigerant recovery - evacuating -charging of A/c system. (07 hrs)</p> <p>150. Check charge state of refrigerant. Check AC system and its components for proper functioning. (07 hrs)</p> <p>151. Check e-Compressor, Carry out the diagnostic procedure for the following trouble - No cooling. (07 hrs)</p> <p>152. Intermittent cooling, Insufficient cooling,</p> | <p>Heating Ventilation Air Conditioning (HVAC) legislation, Vehicle heating, ventilation &amp; cooling systems, Basic air-conditioning principles, Air-conditioning capacity, Air-conditioning refrigerant, Humidity. Description and function of Fixed orifice, Control devices, Thermostatic expansion valve system, Thermal expansion valves, Air-conditioning compressors, Condensers &amp; evaporators, Receiver drier, Lines &amp; hoses, TX valve</p> |

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|   |   | <p>Abnormal noise from compressor, magnetic clutch, condenser, evaporator, and blower.<br/> High pressure gauge—<br/> Pressure high and low.<br/> Low pressure gauge<br/> Pressure high and low.<br/> (04 hrs)</p> <p>153. Identification of ABS components, checking of ABS warning lamp, Electronic Brake Distribution (EBD). (25 hrs)</p>                           | <p>construction,<br/> Temperature.<br/> monitoring thermostat,<br/> Refrigerants, Pressure switches, Heating elements. Air-conditioning ECU, Ambient air temperature sensor, Servo motors, Electric servo motors, Automatic climate control sensors,<br/> Evaporator temperature sensor, Blower speed control, Ventilation systems Electric Inverter Compressor: Principle of working, types and advantages over conventional compressor. HVAC system and Compressor.</p> |
| <p>Professional Skill 25 Hrs.;</p> <p>Professional Knowledge 09 Hrs.<br/> (Week 13)</p> | <p>Operate and troubleshoot Electric Vehicle Charging Ecosystem</p> | <p>154. Identify Type of Charger and Voltage Levels. (06 hrs)</p> <p>155. Operate Standard Chargers Determine Charging Time under various conditions. (06 hrs)</p> <p>156. Requirement of charging inputs for different types of chargers. (06 hrs)</p> <p>157. Diagnosis and remedy for Charger not responding, Charger not delivering expected current. (07 hrs)</p> | <p>Charging system- The purpose of Charging system, charging system components, charging system circuit, AC Charger, DC Charger, Solar Integrated (MPPT based) Charger High voltage charging systems, Charger cooling. Constant Current (CC) &amp; Constant Voltage (CV) Charging Standard - Chademo, GB/T, DC001, CCS - Protocols, Connectors Electric Vehicles charging station - Type of Charging station,</p>   |

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|   |  |   | <p>Selection and Sizing of charging station, Components of charging station, Single line diagram of charging station. Terms associated with EV Charging Station Charging Station Indicators, Charging Station Installation, Charging Station for swappable battery packs DC/DC converter, working principle, Type, Calculation. Relay, operation, types and application. Rule based and optimization-based control, Software based control, Thermal management system, Cell load distribution, SOC and SOH determination. Repair and maintenance of Electric Vehicle system. Chopper circuit of DC motor.</p> |
| <p>Professional Skill 25 Hrs.;</p> <p>Professional Knowledge 09 Hrs.</p> <p>(Week 14)</p> | <p>Drive an Electric Vehicle following the safety rules for driving.</p> | <p>158. Carry out Drive by Wire Architecture Learn. (05 hrs)</p> <p>159. Riding Modes - Accelerator Pedal to Torque. (05 hrs)</p> <p>160. Mapping Troubleshoot and Repair - Accelerator Pedal not working. (05 hrs)</p> | <p>Drive by Wire System - Accelerator Pedal Acceleration and Braking in EV Functional Safety Understanding driving pattern, accessories usage (HVAC) and drive cycle and driver dependency.</p> <p>Electronic Controlled</p>  |

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|  |   | <p>161. Troubleshoot and Repair - Brake not working. (05 hrs)</p> <p>162. Drive an EV. (05 hrs)</p>  | <p>Brake: Principle of Regenerative Braking., Regenerative Brake cooperative control operation. Riding Modes - Sport and Comfort, Driver Behavior, Economy mode.</p>   |
| <p>Professional Skill 300 Hrs.;</p> <p>Professional Knowledge 108 Hrs.</p> <p>(Week 15-26)</p> | <p>Diagnose, repair, and testing of EV vehicles and subsystems and EV components.</p> | <p>163. Trace the light circuit - test bulbs, align head lamps, Aiming headlights. (07 hrs)</p> <p>164. Changing a headlight bulb, checking of a head light switch and to replace if faulty. (08 hrs.)</p> <p>165. Trace the wiring circuit of lighting system. (10 hrs)</p> <p>166. Remove and install wiper motors and wiper switches. (07 hrs.)</p> <p>167. Hands-on and practice to Identify different location of various ECUs in vehicle. Identify antitheft system. (15 hrs)</p> <p>168. Remove and install new horn. (03 hrs)</p> <p>169. Practice on Identifying Proximity sensor, Parking sensor, crash sensor, Rain and Light Sensor. (30 hrs)</p> <p>170. Remove and install power door lock and tracing the circuit. (10 hrs)</p> <p>171. Identification of Air</p> | <p>Lighting system, Lamps/light bulbs (Halogen, Xenon and LED), Lamp/light bulb information, LED lighting. Headlight &amp; dimmer circuits, Park &amp; taillight circuits, Brake light circuits, turn signal circuit, Cornering lights, Fog lights circuit, interior lights-courtesy, reading and instrument panel lights, Smart lighting, Reverse lights Temperature monitoring thermostat.</p> <p>Air-conditioning ECU, Blower speed control, Ventilation systems. Accessories: Horn circuit, wiper circuit, power window components and circuit<br/> Power door lock circuit, automatic door lock circuit. Antitheft system, immobilizer.</p> |

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|  |  | <p>conditioning components. (25 hrs)</p> <p>172. Hands on adjustment of A/C inside the cabin. (10 hrs)</p>   |  |
|  |  | <p>173. Do the preventive maintenance of FATC/ HVAC machine. (15 hrs)</p> <p>174. Demonstrate working of grinding machine. (15 hrs)</p> <p>175. Automatic transmission Identification of Automatic transmission components and related sensors. (15 hrs)</p> <p>176. Perform RCA and tracing of wiring circuit in auto transmission. (15 hrs)</p> <p>177. Perform Electronic Power Steering Identification of EPS components and related sensors. (15 hrs)</p> | <p>ECU Communications- Communication between different ECUs. LIN Bus, MOST Bus, CAN Bus.</p>   |
|  |  | <p>178. Hands-on for RCA and Tracing wiring circuit in EPS. (10 hrs)</p> <p>179. Practice on Recognition of EV symbols. (10 hrs)</p> <p>180. Tracing wiring circuit of parking sensor, co-passenger sensor and seat belt. (10 hrs)</p> <p>181. Check the accuracy of grinding machine after assembly. (10 hrs)</p> <p>182. Tracing wiring circuit of parking sensor, co-</p>   | <p>Electronic control transmission Continuously variable transmission(C.V.T.)- Description of Electric power assisted steering, Basic electric power steering operation.</p> |

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|  |   | passenger sensor and seat belt. (10 hrs)  |   |
|  |   | 183. Practice of safety precautions and procedures to be observed while working with EV Kit and related tools. (25 hrs) | Automatic Transmissions - Torque converters, Torque converter principles, drive plate, Converter operation, Torque multiplication, Fluid flow, Heat exchanger, Lock-up converters, clutches.<br>Planetary gearing.  |
|  |   | 184. Study the Gear Box and explain the function of Gear Box & calculate gear ratio of it. (15 hrs)                     |   |
|  |   | 185. Form internal threads with taps to standard size. (10 hrs)   |   |
| Professional Skill 200 Hrs.;<br><br>Professional Knowledge 72 Hrs.<br><br>(Week 27-34) | Perform servicing and testing air conditioning system & electric vehicle accessories. | 186. Practice on Identifying Proximity sensor, Parking sensor, crash sensor, Rain and Light Sensor. (30 hrs)            | Air-conditioning ECU, Blower speed control, Ventilation systems.<br>Accessories: Horn circuit, wiper circuit, power window components and circuit<br>Power door lock circuit, automatic door lock circuit.<br>Antitheft system, immobilizer.<br>Air-conditioning ECU, Blower speed control, Ventilation systems.<br>ECU Communications- Communication between different ECUs. LIN Bus, MOST Bus, CAN Bus.<br>Automatic Transmissions - Torque converters, Torque converter principles, drive plate, Converter operation, Torque multiplication, |
|  |   | 187. Remove and install power door lock and tracing the circuit. (10 hrs)   |   |
|  |   | 188. Identification of Air conditioning components. (30 hrs)  |   |
|  |   | 189. Hands on adjustment of A/C inside the cabin. (10 hrs)  |   |
|  |   | 190. Do the preventive maintenance of FATC/HVAC machine (05 hrs)  |   |
|  |   | 191. Demonstrate working of grinding machine. (05 hrs)  |   |
|  |   | 192. Automatic transmission   |   |

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|  |  | <p>Identification of Automatic transmission components and related sensors. (10 hrs)</p> <p>193. Perform RCA and tracing of wiring circuit in auto transmission. (10 hrs)</p> <p>194. Perform Electronic Power Steering Identification of EPS components and related sensors. (10 hrs)</p> <p>195. Hands-on for RCA and Tracing wiring circuit in EPS. (10 hrs)</p> <p>196. Practice on Recognition of EV symbols. (10 hrs)</p> <p>197. Tracing wiring circuit of parking sensor, co-passenger sensor and seat belt. (10 hrs)</p> <p>198. Check the accuracy of grinding machine after assembly. (10 hrs)</p> <p>199. Tracing wiring circuit of parking sensor, co-passenger sensor and seat belt. (10 hrs)</p> <p>200. Practice of safety precautions and procedures to be observed while working with EV Kit and related tools. (10 hrs)</p> <p>201. Study the Gear Box and explain the function of Gear Box &amp; calculate gear ratio of it. (10 hrs)</p> | <p>Fluid flow, Heat exchanger, Lock-up converters, clutches.</p> <p>Planetary gearing<br/>         Electronic control transmission, Continuously variable transmission(C.V.T.)-<br/>         Description of Electric power assisted steering, Basic electric power steering operation.</p> |
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|  |   | 202. Form internal threads with taps to standard size. (10 hrs)  |   |
| Professional Skill 100 Hrs.;<br><br>Professional Knowledge 36 Hrs.<br><br>(Week 35-38) | Disassemble and assemble various components of EV using appropriate fasteners and hand tools. | <p>203. Hand on assembly and disassembly of several electric vehicle components as per vehicle manual. (10 hrs)</p> <p>204. Study of various screws, nuts and bolts and hands on how to use both power tools and hand tools for disassembly. (20 hrs.)</p> <p>205. Practice on measuring voltage drop. (10 hrs)</p> <p>206. Identify and interpret electrical system concern. (10 hrs)</p> | <p>Understanding Assembly and disassembly processes from vehicle manual.</p> <p>Thread categorization- types of threads- types of screwed joints- types of nuts- property classes of bolts- screw locking arrangements- types and description of screwing tools.</p> <p>General principles of electrical engineering- structure of atoms- voltage- current- fuses- electrical conduction- current direction- types of current- voltage drop- resistance- PTC and NTC resistors- types of resistors.</p> |
|  |   | <p>207. Practice on measuring circuit voltage, ampere and resistance. (10 hrs)</p> <p>208. Practice on testing fuses and relays. (10 hrs)</p> <p>209. Practice on Brazing wires. (10 hrs)</p> <p>210. Practical on soldering wires. (10 hrs)</p> <p>211. Perform identify and test power and signal connectors for continuity. (10 hrs)</p>  | <p>Ohm's law- resistor circuits- electro magnetism- electromagnetic induction solenoids - description of multimeter- function and types of relays- semiconductors.</p> <p>Description of Soldering and brazing equipment's.</p> <p>Understanding working and usage of digital meters such as Power Analyzer, AC</p>   |



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|   |  |   | DC clamp Meters, Lux meters, Digital insulation meter, Automotive battery tester, transistor tester, vibration meter, Oscilloscope, Function Generator etc.  |
| Professional Skill 50Hrs.;<br><br>Professional Knowledge 18 Hrs.<br><br>(Week 39 -40)   | Demonstrate regulatory requirements for electric vehicle and new trends in electric vehicle. | <p>212. To list out various requirements for electric vehicle. (23 hrs)</p> <p>213. Understanding recycling and reuse vehicle. (02 hrs)</p> <p>214. Understanding latest development. (07 hrs)</p> <p>215. Understanding autonomous vehicle system. (08 hrs)</p> <p>216. Understanding of autonomous vehicle system components like LIDAR, object detection, AI cameras, ADAS, collision detection sensor. (10 hrs)</p> | <p>Study of electric vehicle regulations.</p> <p>Study of electric vehicle recycling and reuse.</p> <p>Study of advancement of electric vehicle.</p> <p>Study of autonomous vehicle system architecture.</p> |
| <p><b>Project Work/ Industrial Visit: -</b></p> <p><b>Broad Area:</b></p> <ul style="list-style-type: none"> <li>a) Design and soldering of required output battery bank.</li> <li>b) System balancing of electric two wheelers.</li> <li>c) Visit to electric vehicle manufacturing plant. HVAC</li> </ul> |  |   |  |

### SYLLABUS FOR CORE SKILLS

1. Workshop Calculation & Science (Common for two year course) (80 hrs + 80 hrs)
2. Engineering Drawing (Common for Group-I (Mechanical Trade Group)) (80 hrs + 80 hrs)
3. Employability Skills (Common for all CTS trades) (160 hrs + 80 hrs)

Learning outcomes, assessment criteria, syllabus and Tool List of Core Skills subjects which is common for a group of trades, provided separately in [www.bharatskills.gov.in](http://www.bharatskills.gov.in)

| <b>LIST OF TOOLS AND EQUIPMENT</b>                            |  |  |                 |
|---|--|--|-----------------|
| <b>MECHANIC ELECTRIC VEHICLE (for Batch of 24 Candidates)</b> |  |  |                 |
| <b>S No.</b>  | <b>Name of the Tools &amp; Equipment</b> | <b>Specification</b>                                   | <b>Quantity</b> |
| <b>A. TRAINEES TOOL KIT</b>                                   |  |  |                 |
| 1.  | Steel rule                               | 30 cm & 60 cm graduated both in English & Metric units | 24 Nos.         |
| 2.  | Hand Gloves                              | —  | 24 Nos.         |
| 3.  | Safety Shoes                             | —  | 24 Nos.         |
| 4.  | Helmet                                   | —  | 24 Nos.         |
| <b>B. TOOLS, INSTRUMENTS AND GENERAL SHOP OUTFIT</b>          |  |  |                 |
| 5.  | “V” block                                | V-Block pair 7 cm with clamps                          | 10 Nos.         |
| 6.  | “V” block                                | V-Block 15 cm with clamps                              | 10 Nos.         |
| 7.  | Micrometer Outside                       | 0 – 50 mm outside                                      | 10 Nos.         |
| 8.  | Vernier Caliper                          | 0-15 cm  | 10 Nos.         |
| 9.  | Micrometer Inside                        | up to 20 m006D   | 10 Nos.         |
| 10.   | Metal L                                  | Metal - L - 15cm                                       | 10 Nos.         |
| 11.   | Metal L                                  | Metal - L - 30cm                                       | 10 Nos.         |
| 12.   | Angle Plate                              | 10 x 20 cm.  | 10 Nos.         |
| 13.   | Spirit Level                             | 15 cm metal  | 10 Nos.         |
| 14.   | File warding                             | 15 cm smooth   | 10 Nos.         |
| 15.   | File knife edge                          | 15 cm smooth   | 10 Nos.         |
| 16.   | File cut saw                             | 15 cm smooth   | 10 Nos.         |
| 17.   | File feather edge                        | 15 cm smooth   | 10 Nos.         |
| 18.   | File triangular                          | 15 cm smooth   | 10 Nos.         |
| 19.   | File round                               | 20 cm second cut                                       | 10 Nos.         |
| 20.   | File square                              | 15 cm second cut                                       | 10 Nos.         |
| 21.   | File square                              | 25 cm second cut                                       | 10 Nos.         |
| 22.   | File triangular                          | 20 cm second cut.                                      | 10 Nos.         |
| 23.   | File flat                                | 30 cm second cut.                                      | 10 Nos.         |
| 24.   | File flat                                | 20 cm bastard  | 10 Nos.         |
| 25.   | File flat                                | 30 cm bastard.   | 10 Nos.         |

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| 26. | File Swiss type                                      | Needle set of 12.  | 10 Nos. |
| 27. | File half round                                      | 25 cm second cut.  | 10 Nos. |
| 28. | File half round                                      | 25 cm bastard.   | 10 Nos. |
| 29. | File round   | 30 cm bastard.   | 10 Nos. |
| 30. | File hand  | 15 cm second cut.  | 10 Nos. |
| 31. | Card file.   | -----  | 10 Nos. |
| 32. | Oil Stone  | 15 cm x 5 cm x 2.5 cm  | 10 Nos. |
| 33. | Pliers combination                                   | 15 cm  | 10 Nos. |
| 34. | Blow Lamp  | 0.50 liters.   | 10 Nos. |
| 35. | Spanner  | D.E. 6 -26 mm set of 10 pcs.   | 10 Nos. |
| 36. | Spanner adjustable                                   | 15 cm  | 10 Nos. |
| 37. | Box spanner  | Set 6-25 mm set of 8 with Tommy bar.                                       | 10 Nos. |
| 38. | Glass magnifying                                     | 7 cm   | 10 Nos. |
| 39. | Clamp toolmaker                                      | 5 cm and 7.5 cm set of 2.  | 10 Nos. |
| 40. | Clamp "C"  | 5 cm   | 10 Nos. |
| 41. | Clamp "C"  | 10 cm  | 10 Nos. |
| 42. | Scraper flat   | 15 cm.   | 10 Nos. |
| 43. | Scraper triangular                                   | 15 cm  | 10 Nos. |
| 44. | Scraper half round                                   | 15cm   | 10 Nos. |
| 45. | Chisel   | cold 9 mm cross cut 9 mm diamond.  | 10 Nos. |
| 46. | Chisel   | cold 19 mm flat  | 10 Nos. |
| 47. | Chisel   | cold 9 mm round nose.  | 10 Nos. |
| 48. | Motorized +Tennon Saw                                | ----   | 10 Nos. |
| 49. | Hand hammer  | 1 kg. with handle Ball Peen  | 10 Nos. |
| 50. | Hacksaw  | frame fixed 30 cm.   | 10 Nos. |
| 51. | Mallets Wooden                                       | ----   | 10 Nos. |
| 52. | V-Block, Files, mallets, screwdrivers, chisels, etc. | ----   | 10 Nos. |
| 53. | Hand Drilling Machine                                | Rated input power: 600W, Power output: 301W, Rated torque: 1.8 Nm          | 10 Nos. |
| 54. | Metal Saw  | No-Load Speed: 3,800 rpm, Sawblade diameter 355 mm, Saw blade bore 25.4 mm | 10 Nos. |
| 55. | Straight Grinder HEAVY DUTY with attachments         | No-Load Speed: 10000 – 30000 rpm, Rated power output: 380W                 | 10 Nos. |
| 56. | Professional Air Blower                              | Power consumption: 820 W, No-load speed: 16000rpm, Flow rate: 0-           | 10 Nos. |

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|   |  | 4.5<br>m3/s  |         |
| 57.   | Jig Saw Portable   | Input Power: 900W, No-load speed: 11,000 rpm, Disc Diameter: 100                             | 10 Nos. |
| 58.   | Hammer Drill Wired                                       | Drill type: hammer, optimum power Transfer   | 10 Nos. |
| 59.   | Hand Held Sander / Polisher                              | No Load Speed: 11000 rpm   | 10 Nos. |
| 60.   | Digital Dial Torque Wrench                               | Range: 20 to 280 Nm  | 10 Nos. |
| 61.   | Lifting Tackle/Sling                                     | 1 Ton×2mtr   | 10 Nos. |
| 62.   | Impact Wrench  | 1/2 inch drive   | 10 Nos. |
| 63.   | Laser Light Pen  | ---  | 10 Nos. |
| 64.   | Surface Plate  | Cast iron  | 10 Nos. |
| 65.   | Digital Screw Pitch Gauge                                | Working voltage: 3.0 V / DC, Measure precision: 0.1 degree                                   | 10 Nos. |
| 66.   | Laser Distance Measurement Instrument                    | Levelling Accuracy (Vial): +/- 0.2degree, Measuring Accuracy Typical: +/- 1/16 inch (1.5 mm) | 10 Nos. |
| 67.   | Palm Scale   | Capacity-500gms, Least Count-0.1g  | 10 Nos. |
| 68.   | Allen Screwdriver Wrench Tool                            | 6Pcs T Handle Ball Ended Hex Key   | 10 Nos. |
| 69.   | Universal Quick Adjustable Multi-function Wrench Spanner | Range: 6-32mm  | 10 Nos. |
| 70.   | Double Ended Wrench Hex Socket Spanner                   | 8 In 1, Range: 6-32mm  | 10 Nos. |
| <b>C. GENERAL MACHINERY / SOFTWARE INSTALLATIONS (AUTOMOBILE BOM)</b> |  |  |         |
| 71.   | Car lift -4 Ton  | Hydraulic Lift Model with Lifting Capacity 4 Ton   | 1 No.   |
| 72.   | 2 Wheeler Bike or Scooter Assembly Set                   |  | 1 No.   |
| 73.   | Transmission / Gearbox Demo Kit                          |  | 1 No.   |
| 74.   | Cooling System   |  | 1 No.   |
| 75.   | Fuel System & Urea Handling (Petrol)                     |  | 1 No.   |
| 76.   | Exhaust System   |  | 1 No.   |
| 77.   | Mini commercial Vehicle Chassis Structure                |  | 1 No.   |
| 78.   | Rear Axel  |  | 1 No.   |

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| 79. | Suspension System-Leaf Spring   |   | 1 No. |
| 80. | Steering Wheel and Tyre Systems   |   | 1 No. |
| 81. | Brakes & Controls   |   | 1 No. |
| 82. | Engine and Transmission Mounts  |   | 1 No. |
| 83. | HVAC Demo Kit   |   | 1 No. |
| 84. | Electronic Ignition System of an Automobile 4 Wheeler                   |   | 1 No. |
| 85. | Demonstration Board of Working Model MPFI System with Motorized control |   | 1 No. |
| 86. | Instruction Kit for Charging System                                     |   | 1 No. |
| 87. | Instruction Kit for Starting System                                     |   | 1 No. |
| 88. | Lighting and Wiring System  |   | 1 No. |
| 89. | System Set up and integration with Design.                              |   | 1 No. |
| 90. | Electric Vehicle  | 4 wheeler   | 1 No. |
| 91. | Electric Vehicle KIT Chassis  | <ul style="list-style-type: none"> <li>i) 3 Wheel Passenger full vehicle for assembly &amp; disassembly</li> <li>ii) 4-Wheeler Buggy</li> <li>iii) Electrical vehicle component checker/Diagnostic</li> <li>iv) Solar Based Charging</li> <li>v) Safety Tool Kit</li> </ul> | 1 set |

The DGT sincerely acknowledges contributions of the Industries, State Directorates, Trade Experts, Domain Experts, trainers of ITIs, NSTIs, faculties from universities and all others who contributed in revising the curriculum. Special acknowledgement is extended by DGT to the following expert members who had contributed immensely in this curriculum.

| <b>List of Expert Members participated/ contributed for finalizing the course curriculum of Mechanic Electric Vehicle Trade</b> |   |  |                 |
|---|---|--|-----------------|
| <b>S No.</b>  | <b>Name &amp; Designation<br/>Sh./Mr./Ms.</b> | <b>Organization</b>                              | <b>Remarks</b>  |
| 1.  | G.N. Eswarappa, JDT                           | CSTARI, Kolkata                                  | Coordinator     |
| 2.  | Ravindra Bhadoriya                            | TATA Technologies, Pune                          | Industry Expert |
| 3.  | Tushar Palve                                  | TATA Technologies, Pune                          | Industry Expert |
| 4.  | Pushyamitra Sharma                            | TATA Technologies, Pune                          | Industry Expert |
| 5.  | Jyothi kumar Mandava                          | TATA Technologies, Pune                          | Industry Expert |
| 6.  | Rohit Yadav                                   | TATA Technologies, Pune                          | Industry Expert |
| 7.  | Manjunath Ajoor, JTO                          | ITI, Hosur Road                                  | Expert          |
| 8.  | Vijay B Hiremath, Senior<br>Manager           | Badve Engineering Ltd., Dharwad                  | Industry Expert |
| 9.  | Viinod Atpadkar, Chief<br>Executive Office    | SVR Info Tech, Pune                              | Industry Expert |
| 10.   | Sunil J, Partner                              | Modtech Engineering Bengaluru,<br>Karnataka      | Industry Expert |
| 11.   | Bhagyashree Gapchup                           | XM Excellence Pvt. Ltd., Pune                    | Industry Expert |
| 12.   | Shakuntala Pawar, Head HR                     | Mutha Engineering Pvt. Ltd, Satara               | Industry Expert |
| 13.   | Harshwardhan Medhekar, CTO<br>& Co-Founder    | Quinergy Electric Pvt. Ltd., Pune<br>Maharashtra | Industry Expert |
| 14.   | A. Rarhi, DDT                                 | CSTARI, Kolkata                                  | Member          |
| 15.   | B. Biswas, Training Officer                   | CSTARI, Kolkata                                  | Member          |

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|-----|------------------------|-----------------|-------------|
| 16. | P.K. Bairagi, TO       | CSTARI, Kolkata | Member      |
| 17. | R.N. Manna, TO         | CSTARI, Kolkata | Coordinator |
| 18. | Bharat Kumar Nigam, TO | CSTARI, Kolkata | Member      |
| 19. | K.V.S. Narayana, TO    | CSTARI, Kolkata | Member      |
| 20. | Himanshu, ADT          | CSTARI, Kolkata | Member      |
| 21. | B. Sharanappa, ADT     | CSTARI, Kolkata | Member      |
| 22. | Bhagat Singh, ADT      | CSTARI, Kolkata | Member      |
|     |                        |                 |             |



### ABBREVIATIONS

|      |  |
|------|--|
| CTS  | Craftsmen Training Scheme                          |
| ATS  | Apprenticeship Training Scheme                     |
| CITS | Craft Instructor Training Scheme                   |
| DGT  | Directorate General of Training                    |
| MSDE | Ministry of Skill Development and Entrepreneurship |
| NTC  | National Trade Certificate                         |
| NAC  | National Apprenticeship Certificate                |
| NCIC | National Craft Instructor Certificate              |
| LD   | Locomotor Disability                               |
| CP   | Cerebral Palsy                                     |
| MD   | Multiple Disabilities                              |
| LV   | Low Vision   |
| HH   | Hard of Hearing                                    |
| ID   | Intellectual Disabilities                          |
| LC   | Leprosy Cured                                      |
| SLD  | Specific Learning Disabilities                     |
| DW   | Dwarfism   |
| MI   | Mental Illness                                     |
| AA   | Acid Attack  |
| PwD  | Person with disabilities                           |

